

# Automated Plant Growth System

Sponsorships:  
Lantronix  
Senseair  
Sunstone Circuits

Group 04  
*Douglas Cooper*  
*Desmond Persaud*  
*Samael Reyna*



# Introduction

- This system utilizes a hydroponic environment which offers a solution to automatically monitor and regulate basic and critical elements that can optimize growth of plants. The system will provide feedback for key environmental conditions surrounding the plant.



# Goals & Objectives

- Minimize user interaction – “Set it and forget it!”
- Allow for automated feeding portions & times
- Control chemical and water level
- Control lighting cycles and distance from plant
- Provide environmental measurements
- Provide a web-based GUI



# Requirements & Specifications

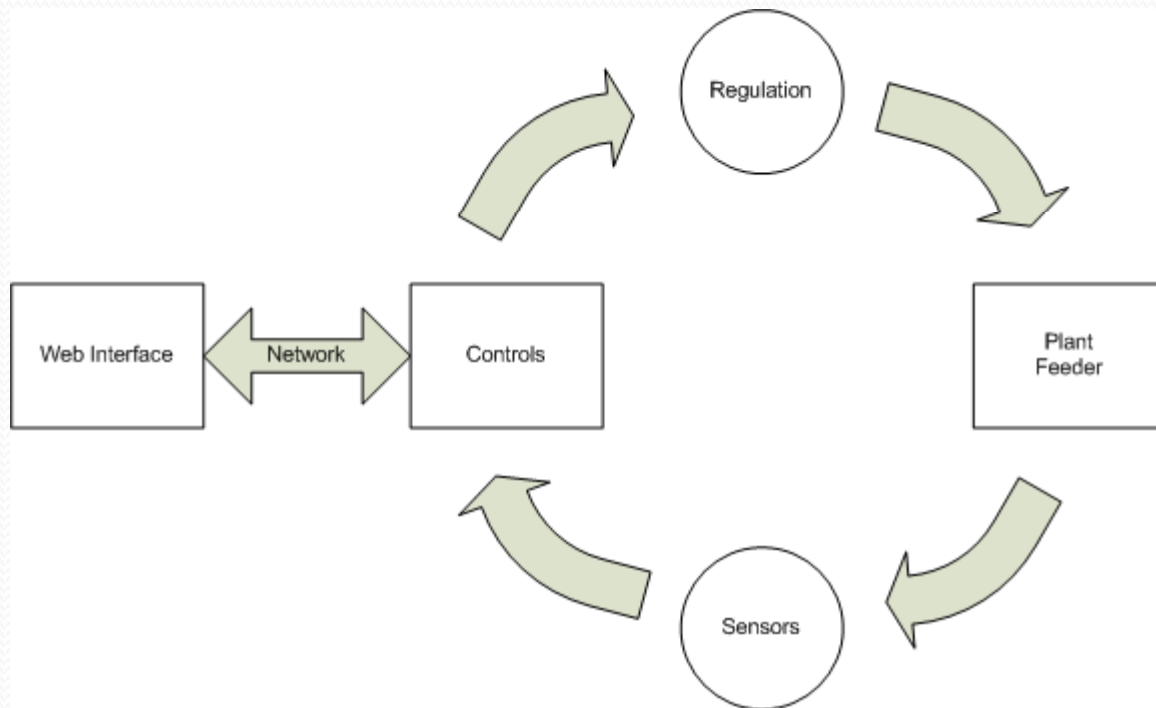
- The structure shall allow for a maximum of 10 gallons and a minimum of 0 gallons
- The humidity sensor shall have a range of 0 to 100% RH and a precision of 3%
- The temperature sensor shall allow for a range of 0 to 85° C and a precision of 1° C
- The liquid level sensor shall have a minimum range of 0 to 21.5 centimeters with a precision of at least .5 cm
- The pH sensor shall have a range of 0 to 14 with a precision of 1 pH
- The CO<sub>2</sub> sensor shall allow for 0-2500ppm with a precision of 10 ppm
- The day and night lighting cycles shall allow for a user defined interval for cycles
- The pumps shall allow for a minimum output of 1 mL



# Work Distribution

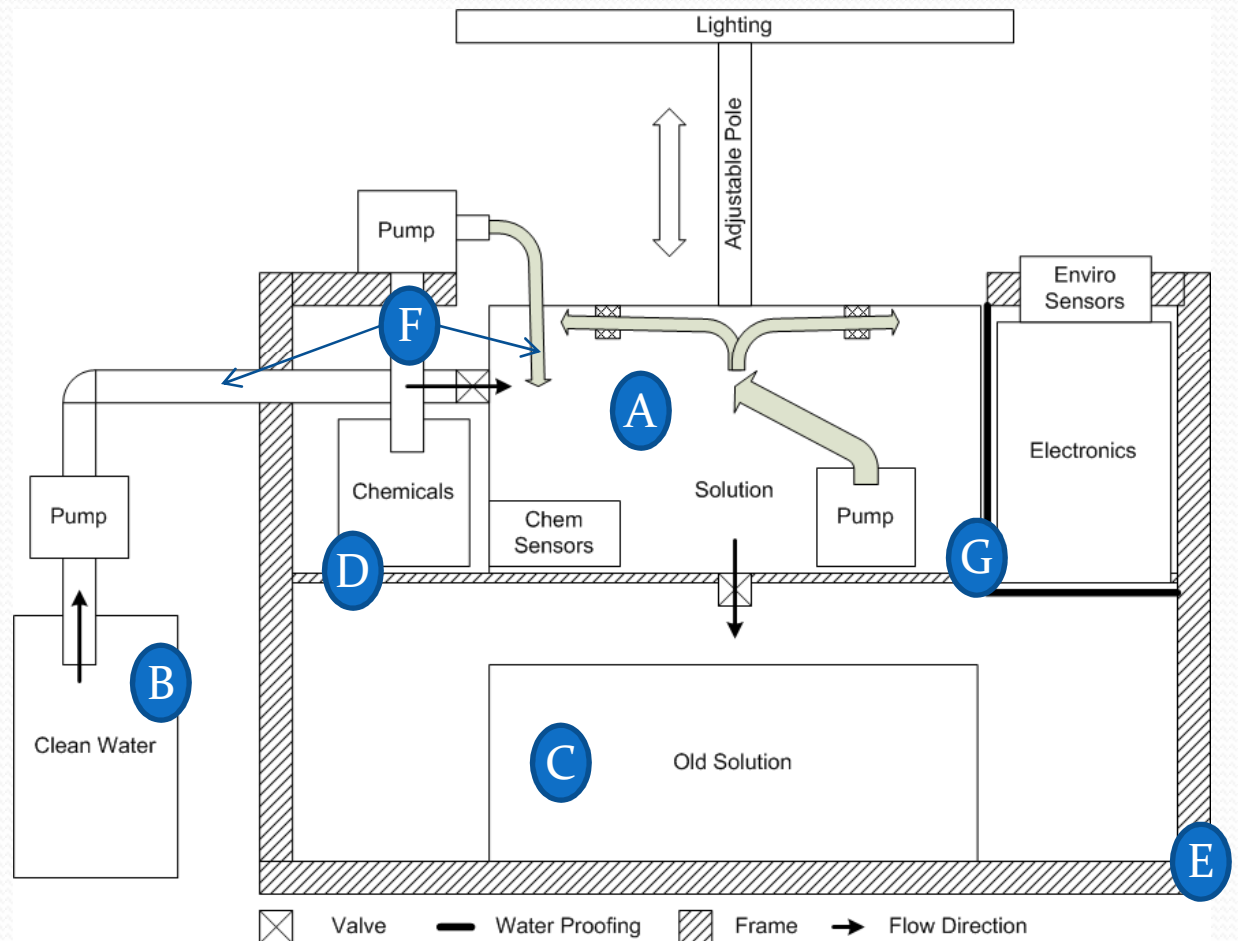
- Doug – Lighting System; Liquid Level, Humidity, Temperature and CO<sub>2</sub> sensors
- Desmond – Microcontroller programming; Web-site interface; Sensor interfacing
- Samael – Water regulation; Chemical regulation
- Doug and Sam – Peristaltic Pumps
- Group – PCB layout and fabrication; wiring and construction; mechanics; troubleshooting and testing

# System Overview



# Plant Feeder Structure

- Considerations:
  - Plant Reservoir
  - Optional Clean Water Reservoir
  - Drain Reservoirs
  - Chemical Reservoirs
  - Wood Frame
  - Piping/Tubing
  - Main Electronics Encasement



# Sensors

- 8 Sensors

- pH
- Nutrient
- Liquid Level

**INTERNAL  
ENVIRONMENT**

- Temperature (Environment)
- Humidity
- CO<sub>2</sub>

**EXTERNAL  
ENVIRONMENT**

- Optical Sensor
- Contact Sensor

**LIGHTING**



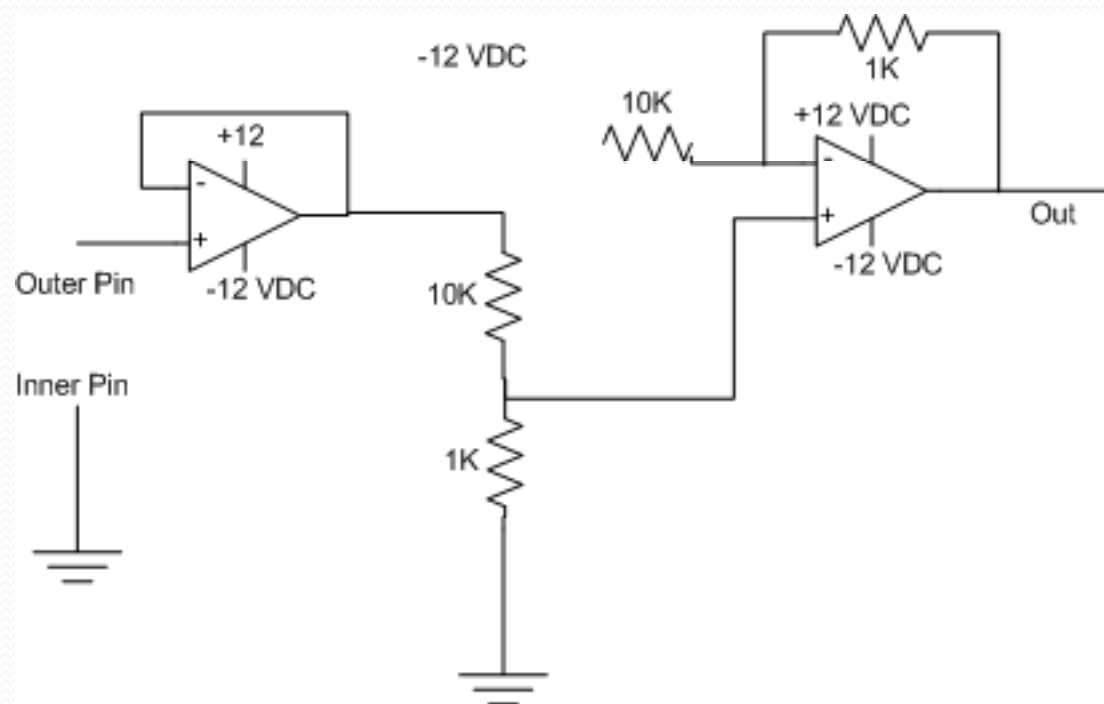
# Sensors: Internal Environment

- pH Electrode
  - Range: 0 – 14 pH
  - Accuracy: .01 pH
  - Cost: \$17
  - BNC Connector (Analog)
  - *Provides internal voltage based on pH of solution*



# Sensors: Internal Environment

- pH electrode: Circuit Diagram



# Sensors: Internal Environment

- Liquid Level
  - Differential pressure sensor
  - Range:
    - 0 to 100 cm
    - DC5 to 10 kPa
  - Accuracy: 1 mm
  - Response time: 1 ms
  - Cost: Free



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**DC5**

Possibly insert analysis of accuracy

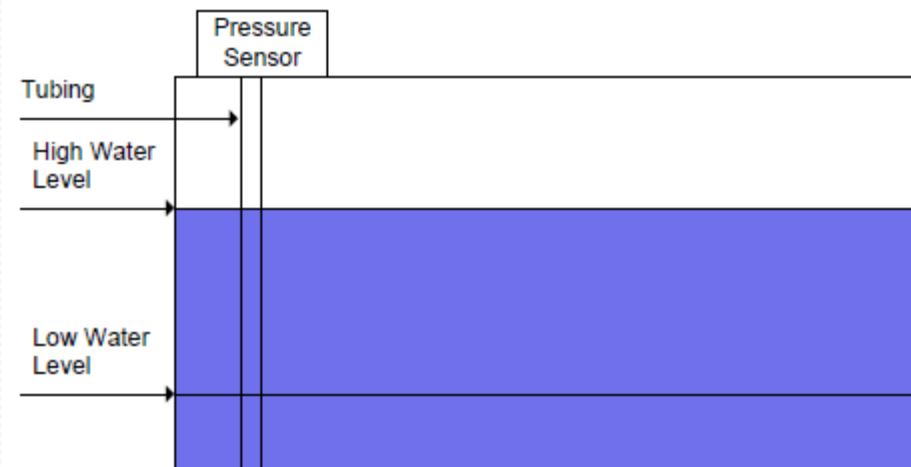
Doug Cooper, 5/31/2009

# Sensors: Internal Environment

- Liquid Level: Application Diagram
  - Measurement range:
    - 0 to 21.5 cm
    - 0 to 2 kPa

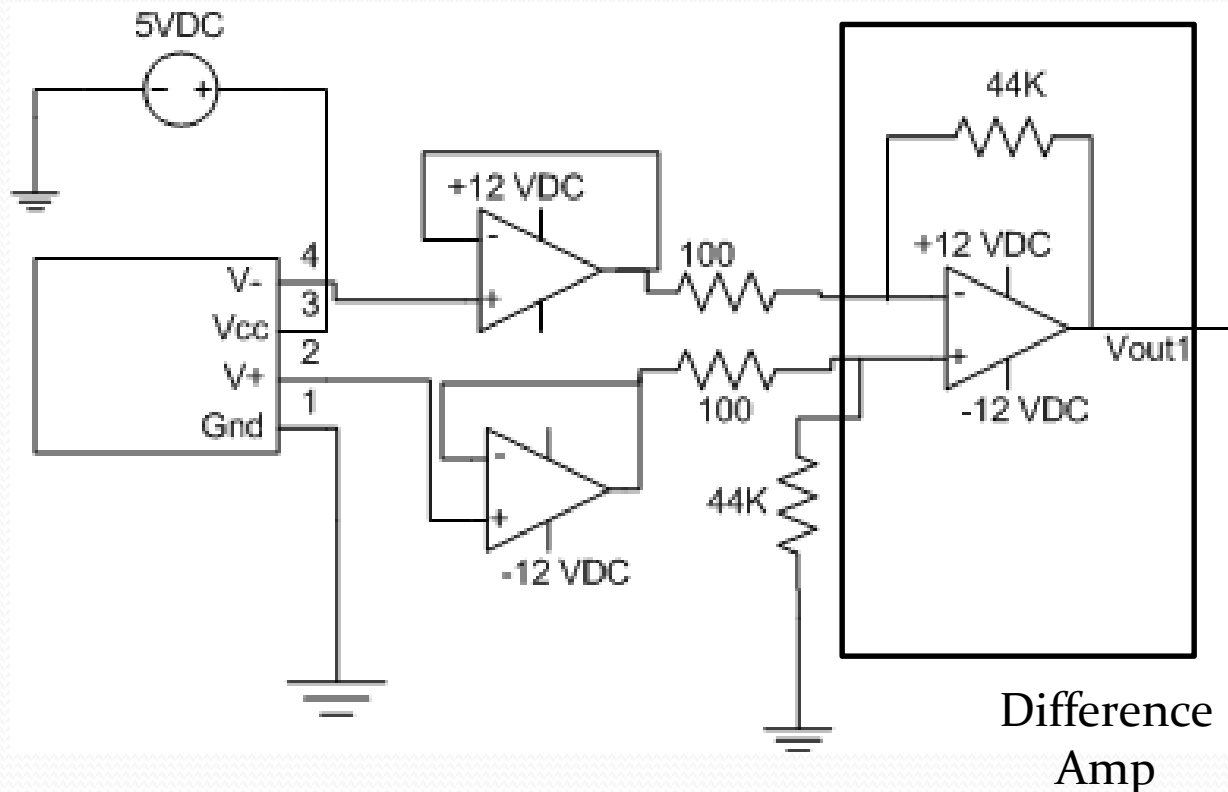
$$h = \frac{P}{dg}$$

*h - height of the liquid*  
*P - measured pressure*  
*d - density of the liquid*  
*g - force due to gravity*



# Sensors: Internal Environment

- Liquid Level: Circuit Diagram
  - Provides output of 1 to 2.5 V over 21.5 cm range



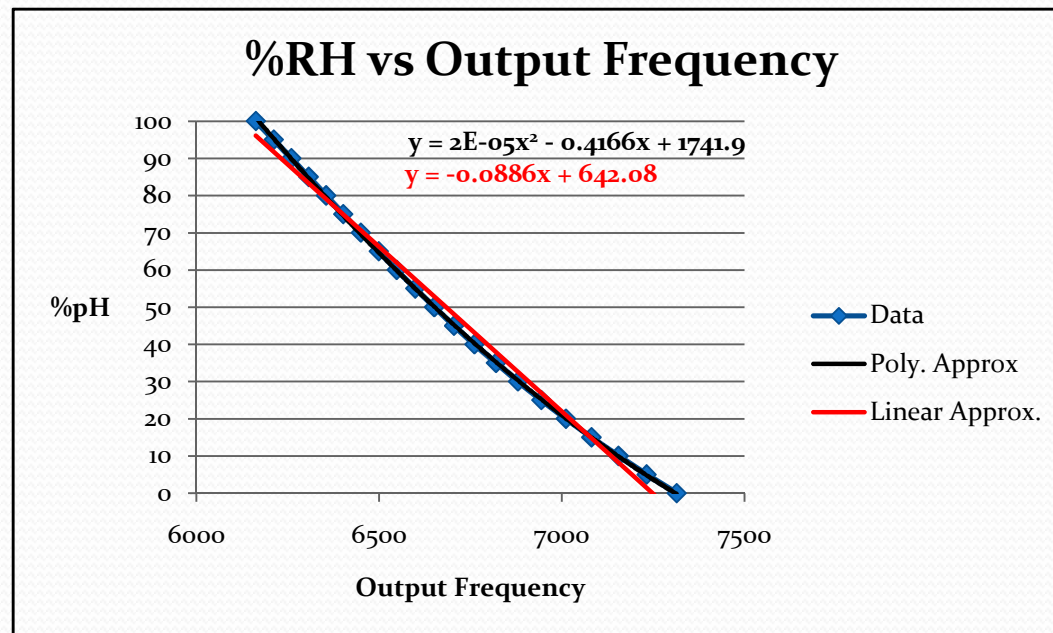
# Sensors: External Environment

- Temperature and Humidity
  - Combined in single module
  - Range:
    - 0 – 100% RH
    - -40 to 85 °C
  - Accuracy:
    - +/- 3% RH
    - +/- 1 °C
  - PWM Out (RH)
  - Analog Out (°C)



# Sensors: External Environment

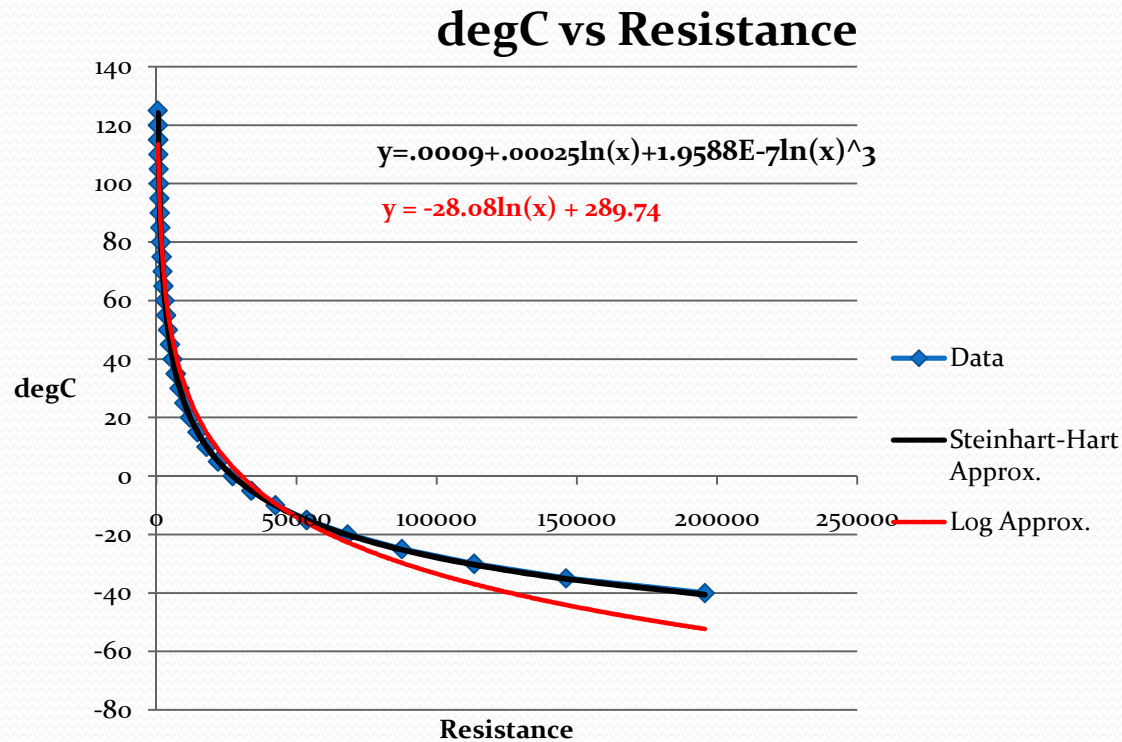
- Humidity: Curve Fitting (based on Manufacturer data)





# Sensors: External Environment

- Temp: Curve Fitting (based on Manufacturer data)



# Sensors: External Environment

- CO<sub>2</sub>
  - Range: 0 – 2500 ppm
  - Accuracy: 10 ppm
  - Cost: Free
  - Linear Analog Output
    - 0 to 5 V
    - No additional circuitry required
  - No calibration required due to onboard algorithms



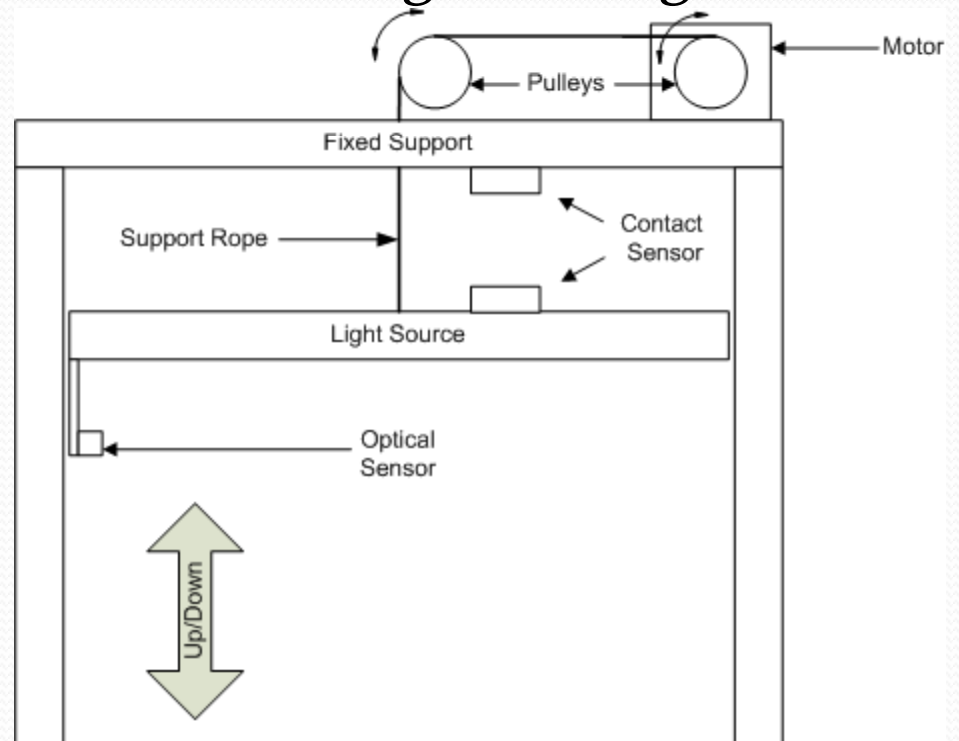


# Regulation

- 2 Main Systems:
  - Lighting System
    - Automated height adjustment
    - Day/Night Cycling
  - Feeding System
    - Nutrient Dispensing
    - pH Up/Down Dispensing
    - Timed Feeding capabilities
    - Water Level adjustment

# Lighting System

- Automated height adjustment
  - Allows the light to maintain a fixed height during growth
    - LED Light Source
    - Stepper Motor (change)
    - Driver Circuit (change)
    - Optical Sensor
    - Contact Sensor
    - MCU I/O



# Lighting System

- LED Light Source
  - Provides correct spectrum of light used by most plants
  - Voltage: 110/120 VAC
  - Current: 115 mA
  - Dim: 12.25 x 12.25 x 1.25 in (34.115 x 34.115 x 3.481 cm)
  - Min. Distance from Plant: 3 in (8.354 cm)



# Lighting System

- Stepper Motor + Worm Gear Assembly →  
DC Motor w/ Worm Gear Assembly
- Specs:
  - High Torque (value not avail)
    - made for car windows
  - $\approx 1$  rev/s @ 5 VDC, 1.2 A



# Lighting System

- Worm Gear Assembly



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**DC2**

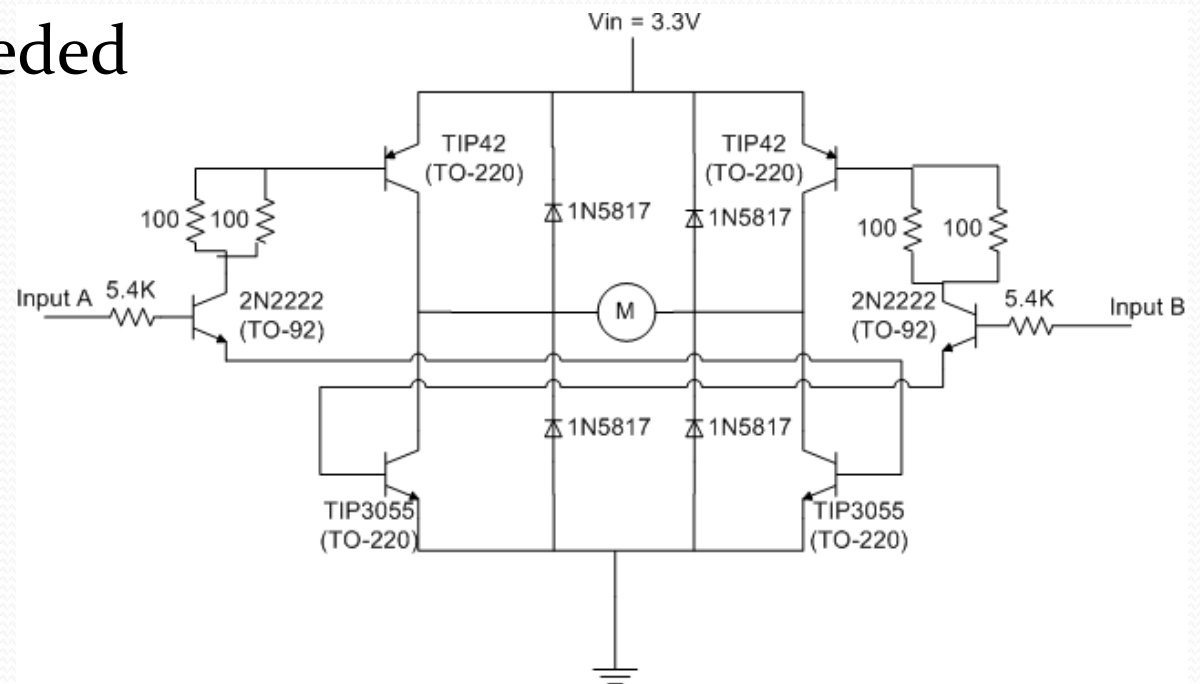
Discuss the advantage to using te worm gear over the typical gear

Doug Cooper, 5/31/2009



# Lighting System

- Stepper Driver Circuit → DC Motor H-Bridge
- Fwd/Rev control
- On/off functionality
- Shottky diodes needed to protect against kickback from the motor



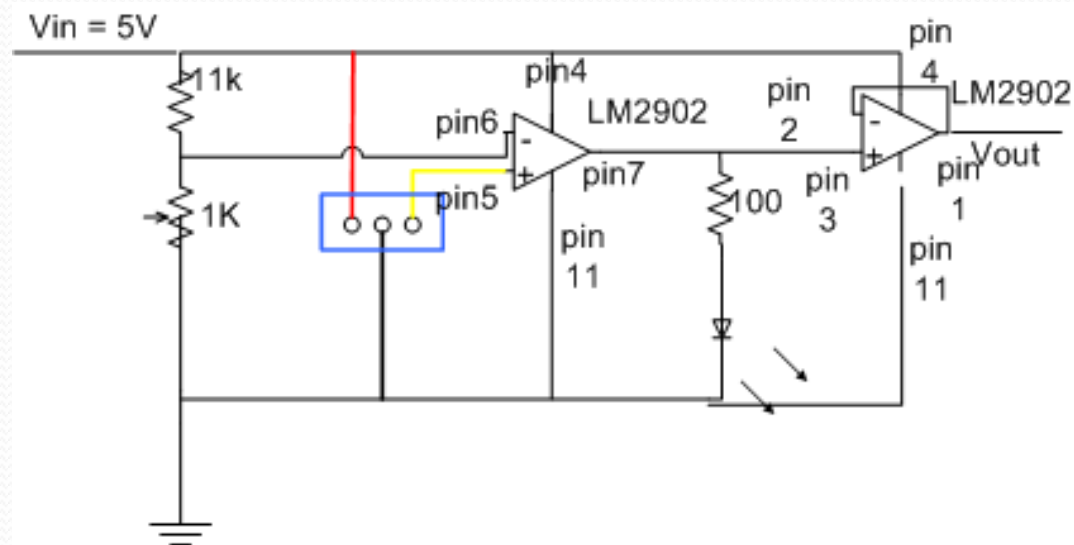
# Lighting System

- Optical Sensor
  - Purpose: Detect when the plant has reached the minimum level of the light source distance
  - Infrared detection
  - Range: 3 – 40 cm
  - Analog output used as a digital input



# Lighting System

- Optical sensor connection diagram
  - $V_{ref}$  is 1.1 times the voltage measured at the other end of the light source. Provides buffer for small fluctuations.
  - When breached,  $V_{out} > V_{ref}$ , signals MCU to move motor



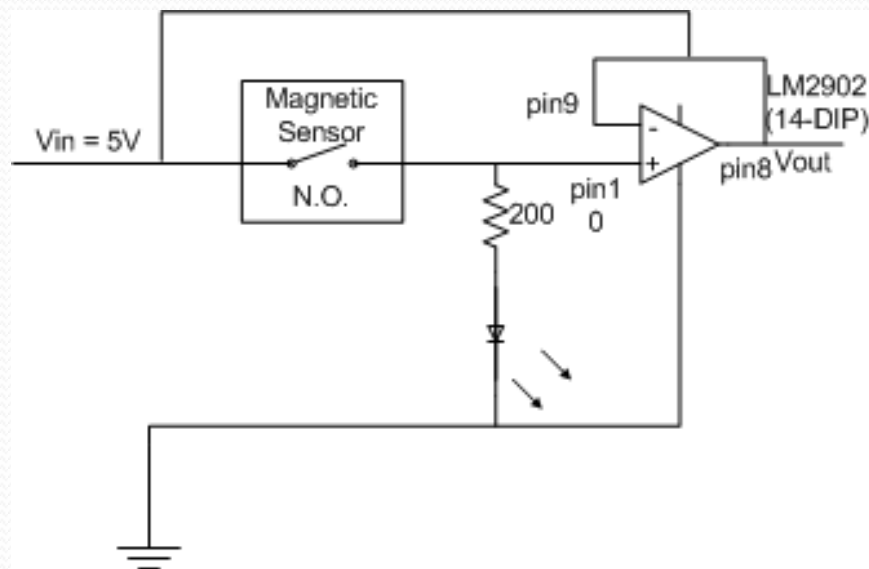
# Lighting System

- Contact Sensor
  - Purpose: Detect when the light source has reached max. height
  - On/Off output
  - Normally Open (contact)



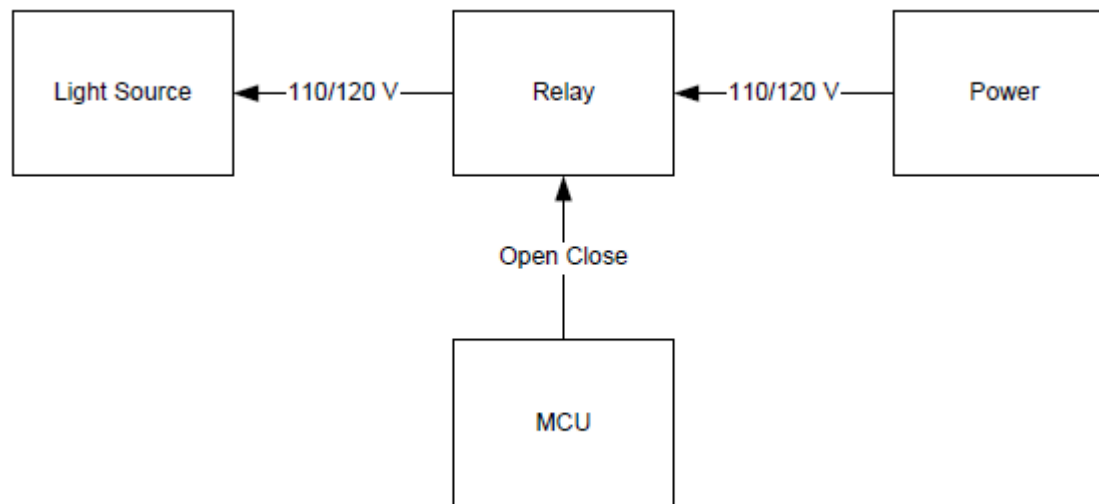
# Lighting System

- Contact sensor connection diagram
  - With no contact, connects MCU input goes Low
  - On contact, input on MCU goes High



# Lighting System

- Day/Night Cycling
  - Provide the ABSENCE of light needed for the plant to grow properly
    - Relay
    - MCU Output



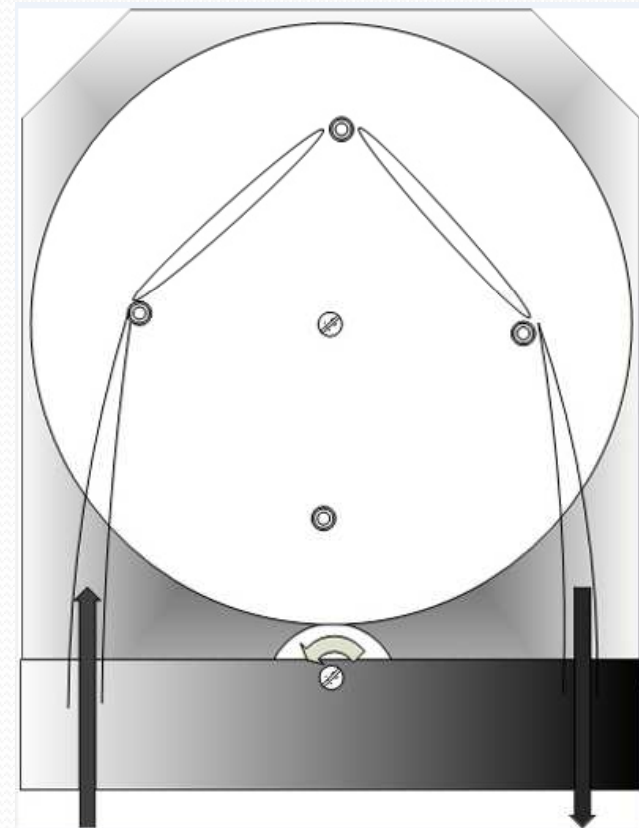


# Lighting System

- Atmel 168 (8-bit) MCU
  - Inputs: Optical, Contact Sensor
  - Outputs: Motor control, Lighting Relay
  - Reason for use: obtained free development board

# Feeding System

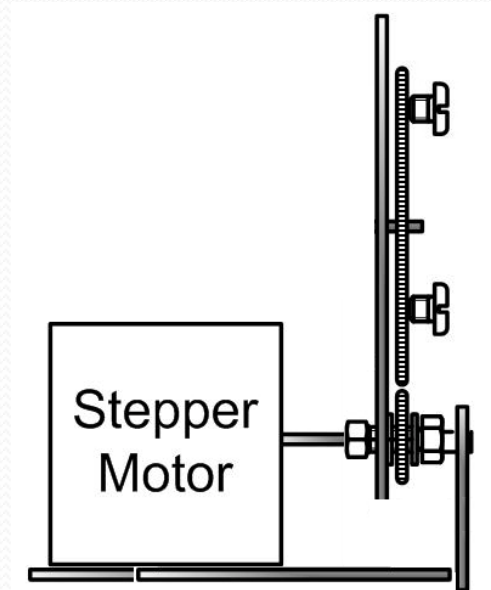
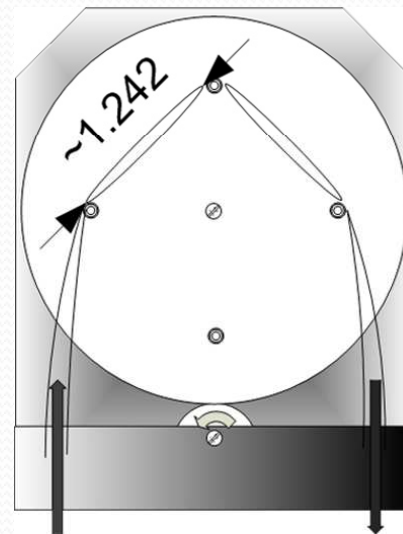
- Nutrient and pH regulation
  - 3 Peristaltic Pumps
    - Nutrients
    - ph up
    - ph down
  - Each  $45^\circ$  rotation will give 1 mL output of chemical solution
  - 25 steps are needed for a full  $45^\circ$  rotation





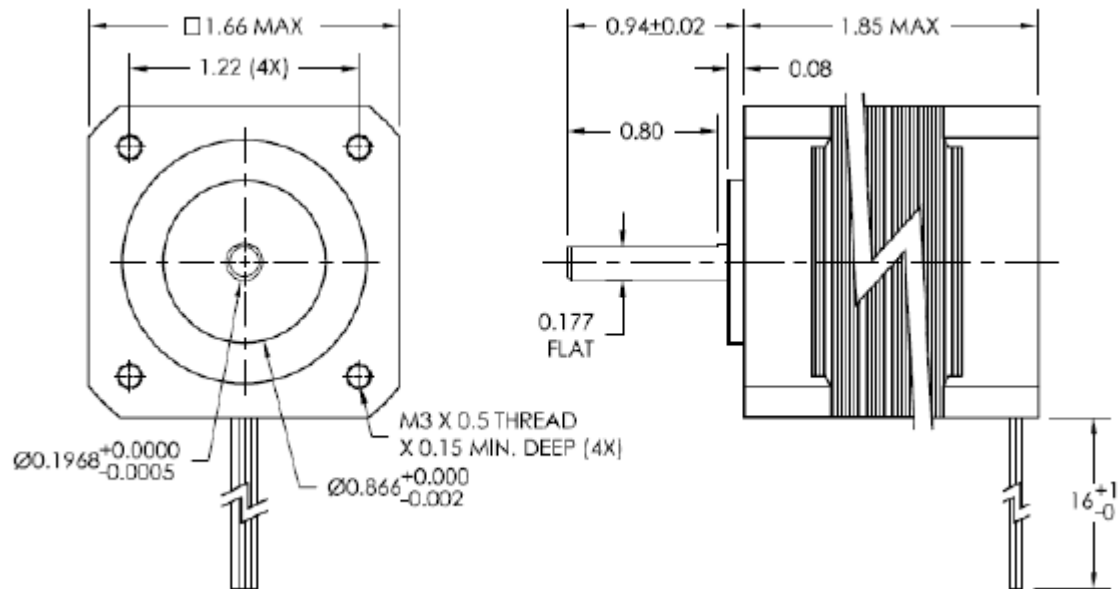
# Feeding System

- Peristaltic Pumps
  - Spacing between the screws on the wheel should be approx 1.24 inches apart which has been calculated to provide 1 mL/rotation with a  $\frac{1}{4}$ " ID tubing.



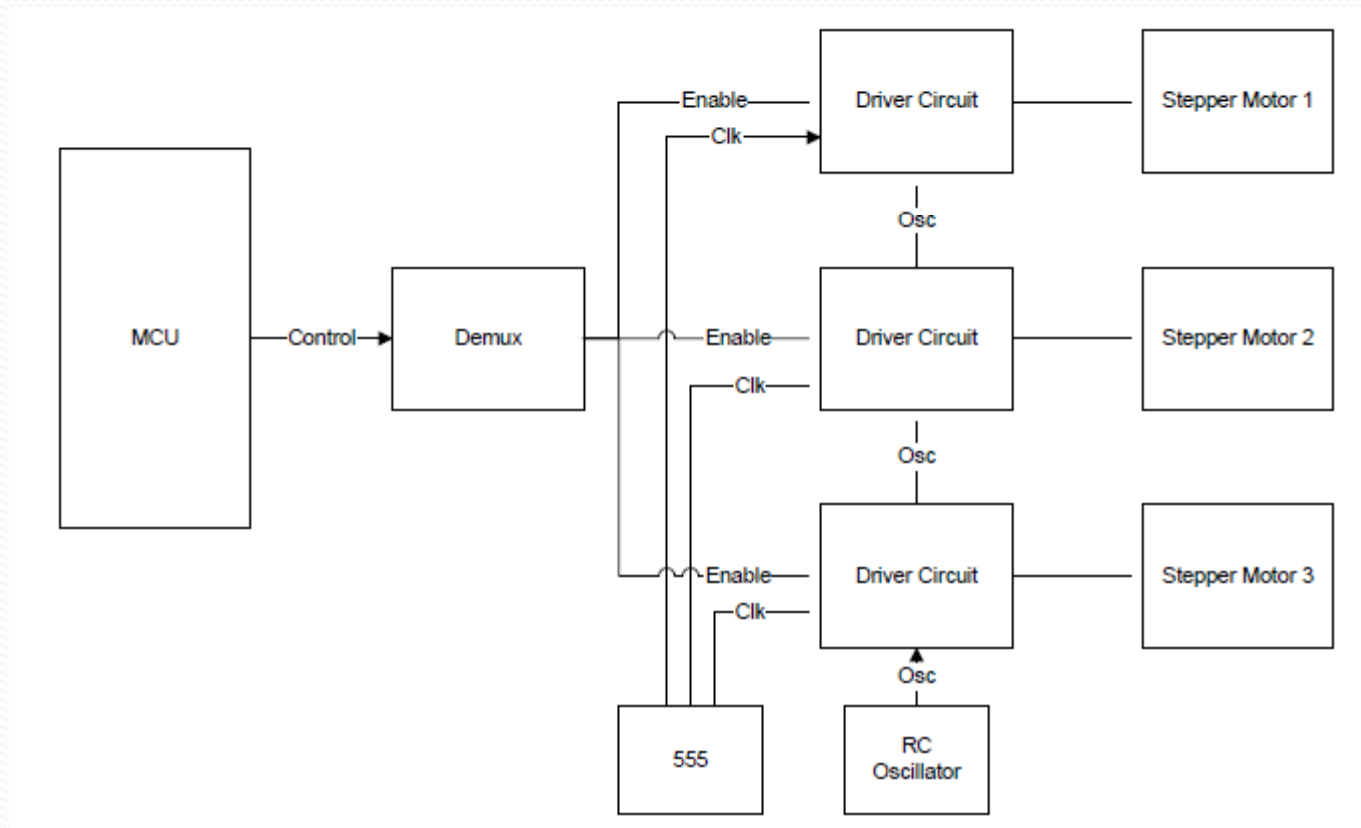
# Feeding System

- Stepper Motor
  - Nema 17 – 1.8° Step Motor
  - High Torque
  - 2 Amp Rating
  - Low Cost: \$7



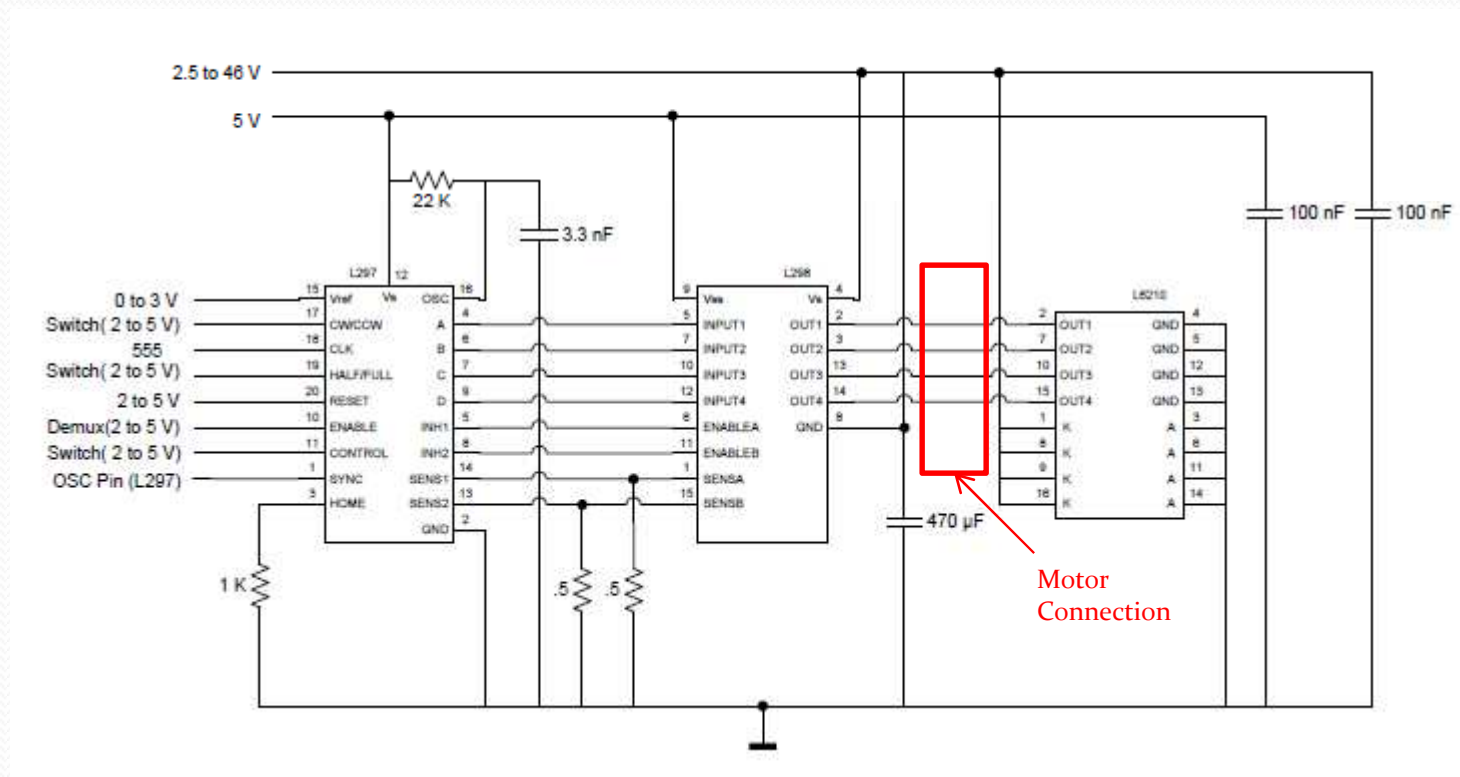
# Feeding System

- Stepper Motor Connection Diagram



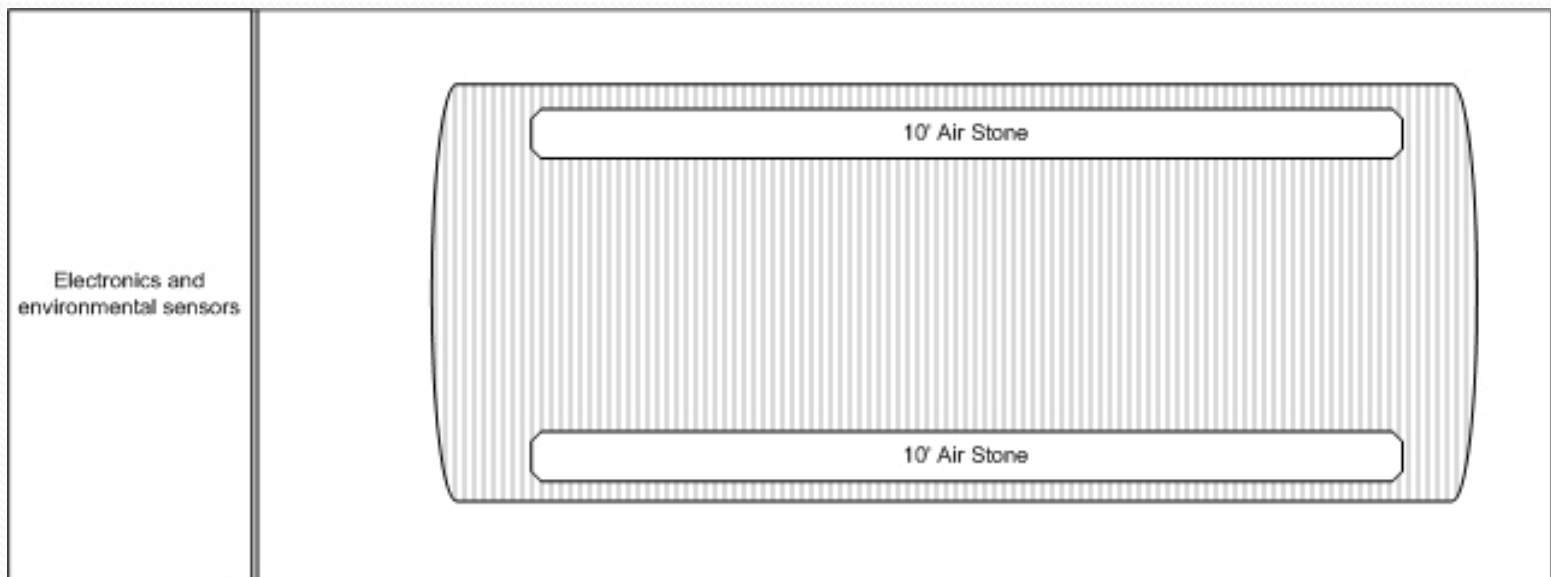
# Feeding System

- Stepper Motor Circuit Diagram



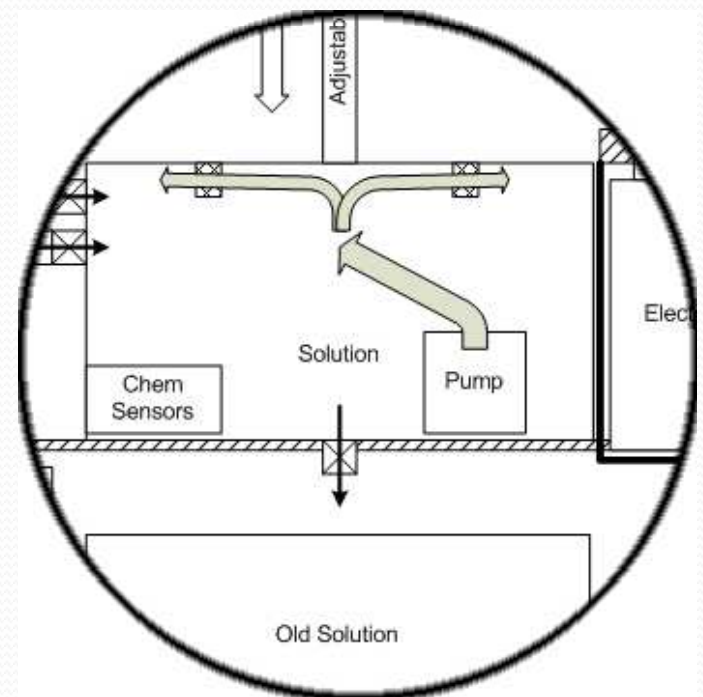
# Feeding System

- Air pump
  - On the side of the solution reservoir we would have two air stones to mix the solution when chemicals are added.
  - Left on to continuously mix and stop water from getting stagnant
  - Circuit for air pump will only require on/off output



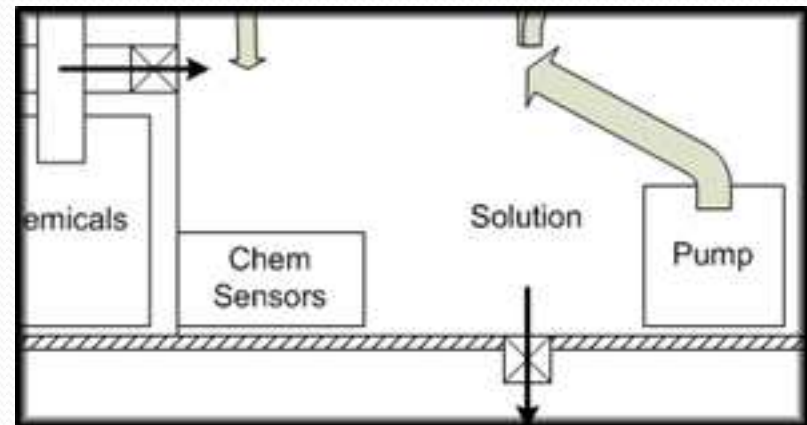
# Feeding System

- Timed Feeding
  - Pump located at bottom of tank.
  - Will be turned on for specified amount of time as determined by the size, and stage of growth of the plant.
  - Needs only on/off function.



# Feeding System

- Water Level
  - By controlling the two main valves in our system we can adjust the volume of water
  - System would be flushed generally once every two weeks through plants life cycle.
  - The response time of the water level sensor and valves will give a generally accurate volume of water.





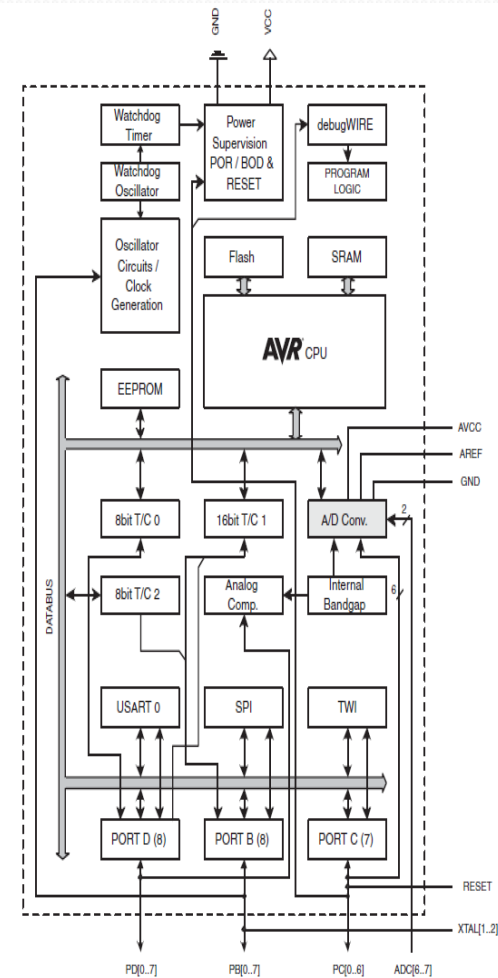
# Feeding System

- Drain Valve
  - Needs 24 VAC to open and allow water to drain to bottom container. No minimum pressure required to function properly
- Inlet Pump
  - If a hose is not available a pump and an additional reservoir can be added to the system
- Inlet Valve
  - Same specifications as Drain Valve. Supplying voltage will input water to system.



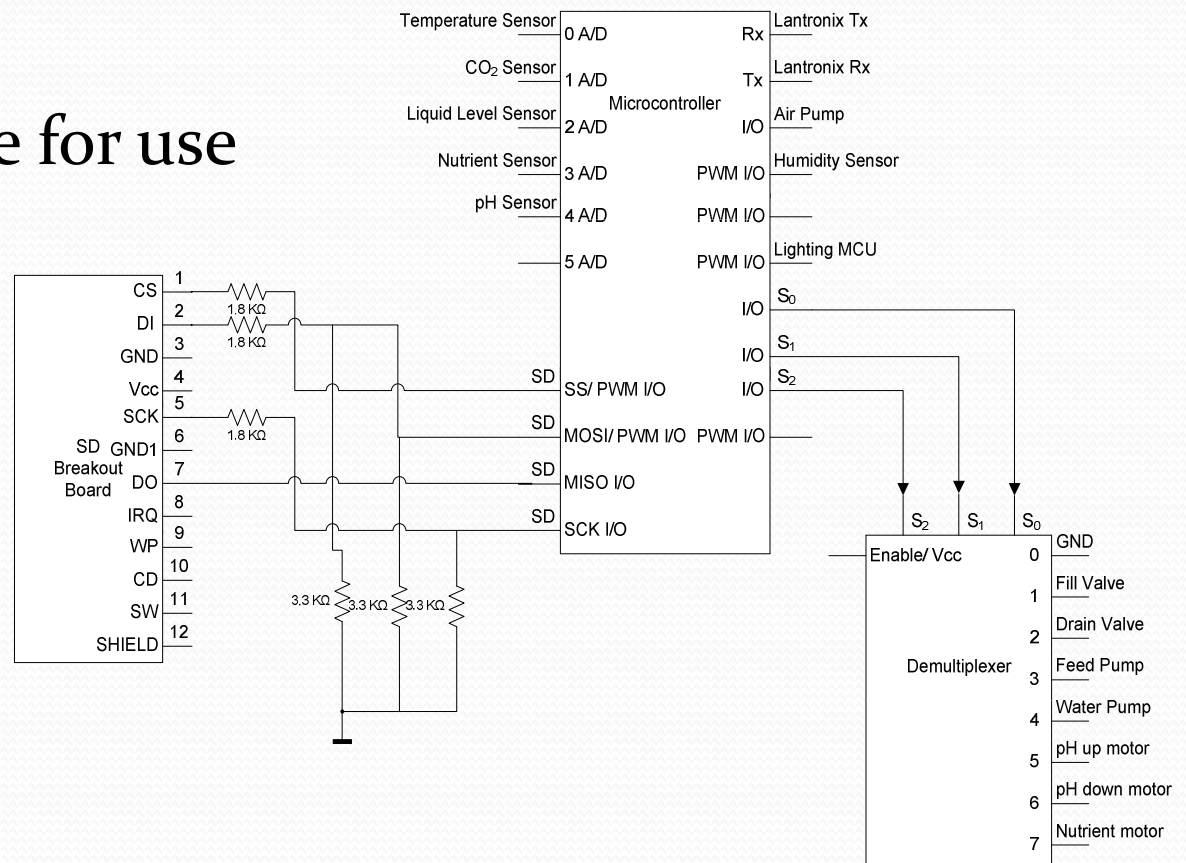
# Controls

- 2 Atmel 168 MCU's
  - Lighting
  - Sensors
  - Pumps
- Usages:
  - Serial Interface
  - A/D inputs
  - PWM I/O's
  - Digital I/O's



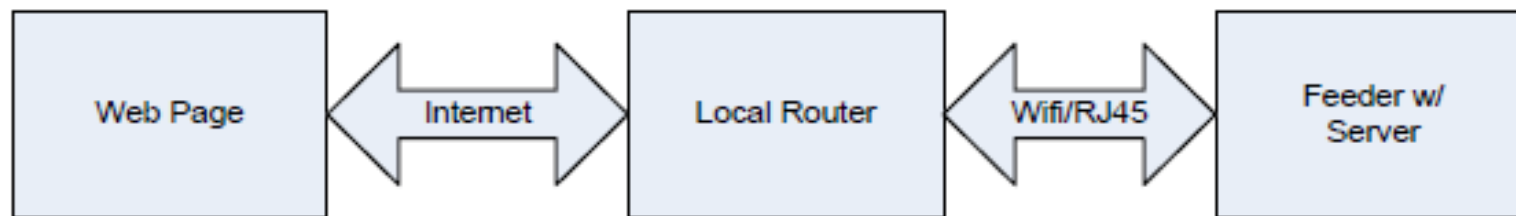
# Wiring of Control System

- Demultiplexer allows for more outputs from fewer inputs
- Rx and Tx lines are for use of web interface (UART connection)
- Sensors on A/D and PWM inputs



# Web Interface

- Lantronix 802.11 Data Server
  - Hosts custom web pages
  - Wireless to Serial Interface
  - Ad-hoc connection



# Web Interface

- 2 Serial ports
- No RF fabrication required
  - Antenna connects directly to the ufl connector on rear of unit
- Ethernet capabilities (if needed)
- Module Cost: Free
- Eval kit: Free



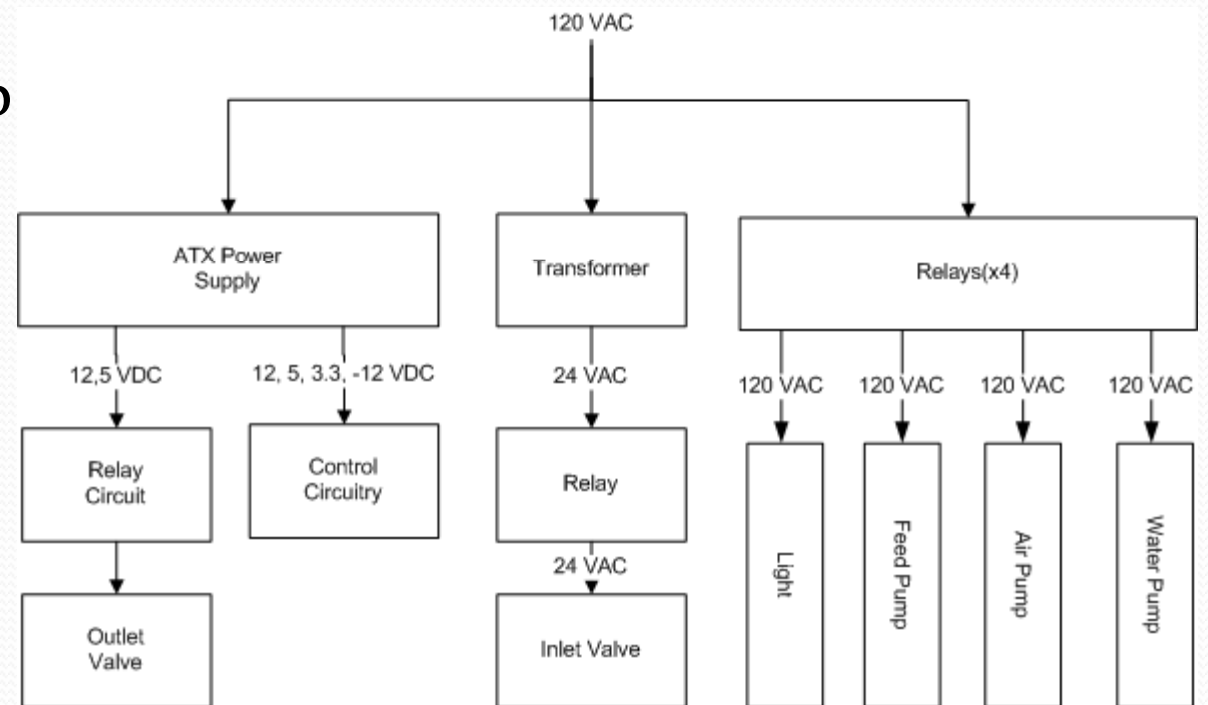


# Web Interface: GUI

- Main interaction with the user
- HTML & JAVA based coding
- Passes data to control system over serial interface
- Regulates user inputs
  - Ensures the inputs are within expected values
  - Lets user know anticipated input values
  - Will not update unless specific actions are taken (i.e. button click)
- Displays current values from control system

# Power

- Overview
  - Basic power strip will be used to distribute power to the system





# Power

- AC/DC & AC/AC Conversion
  - Supplied through off-the-shelf power converters that are suited for the various pumps and valves
- Relays
  - 5 VDC, 40 mA control (from MCU)
  - 240 VAC, 5A operation
  - Cost: \$1/unit
- A computer power supply to power the electronics

# Budget

## Controls

Component	Actual	Retail	Reproduction	Manufacturer	Supplier
Microcontroller	\$0	\$4	\$4	Atmel	Friend
Web Server module	\$0	\$90	\$90	Lantronix	Manufacturer
Web Server Dev. Kit	\$0	\$120	\$0	Lantronix	Manufacturer
Antenna	\$0	\$6	\$6	Lantronix	Manufacturer
Demux	\$1	\$1	\$1	National Semi.	Mouser
SD Breakout Board	\$18	\$18	\$18	Sparkfun	Sparkfun
SD Card	\$14	\$14	\$14	Best Buy	Sandisk
Arduino Dev Kit	\$0	\$30	\$0	Arduino	Friend
<i>Total</i>	<b>\$33</b>	<b>\$283</b>	<b>\$133</b>		

## Sensors

Component	Actual	Retail	Reproduction	Manufacturer	Supplier
CO <sub>2</sub>	\$0	\$130	\$130	SenseAir	Manufacturer
Humidity/Temp.	\$30	\$30	\$30	Humirel	Digikey
Pressure	\$0	\$3	\$3	STMicroelec.	Manufacturer
pH	\$15	\$15	\$15	HANNA	eBaY
<i>Total</i>	<b>\$45</b>	<b>\$178</b>	<b>\$178</b>		



# Budget

## Lighting

Component	Actual	Retail	Reproduction	Manufacturer	Supplier
LED Light	\$40	\$40	\$40	Unknown	California Nursery
Optical Sensor	\$24	\$24	\$24	Sharp	SparkFun
Contact Sensor	\$0	\$10	\$10	Cherry Corp	Manufacturer
Motor	\$8	\$8	\$8	Lin Engineering	eBay
Microcontroller	\$4	\$4	\$4	Atmel	Mouser
Stepper Motor Components	\$2	\$6	\$6	STMicroelectronics	Manufacturers
Hardware	\$10	\$10	\$10	Home Depot	Home Depot
<b>Total</b>	<b>\$88</b>	<b>\$102</b>	<b>\$102</b>		

## Frame

Component	Actual	Retail	Reproduction	Manufacturer	Supplier
Frame	\$40	\$40	\$40	Home Depot	Home Depot
Small Reservoirs (x3)	\$15	\$15	\$15	Zevro	Wal-Mart
Medium Reservoirs (x3)	\$30	\$30	\$30	Sterilite	Wal-Mart
Waterproofing	\$10	\$10	\$10	Home Depot	Home Depot
Hardware	\$20	\$20	\$20	Home Depot	Home Depot
Hydro Rocks	\$5	\$5	\$5	Hydrotan	HydroponicGarden
Pots (x4)	\$4	\$4	\$4	Unknown	eBaY
<b>Total</b>	<b>\$134</b>	<b>\$134</b>	<b>\$134</b>		

# Budget

## Pumps

Component	Actual	Retail	Reproduction	Manufacturer	Supplier
Valves (x2)	\$36	\$36	\$36	Toro	Home depot
Feed Pump	\$13	\$13	\$13	Unknown	Unknown
Air Pump	\$20	\$20	\$20	Coleman	Camping Comfortably
Motors (x3)	\$24	\$24	\$24	Lin Engineering	eBay
Timers (x3)	\$18	\$18	\$18	Taylor	Amazon
Tubing	\$20	\$20	\$20	Home Depot	Home Depot
Relays (x5)	\$50	\$50	\$50	Skycraft	Skycraft
<b>Total</b>	<b>\$191</b>	<b>\$191</b>	<b>\$191</b>		

## PCB

Component	Actual	Retail	Reproduction	Manufacturer	Supplier
Control Board	\$60	\$140	\$40	PCBExpress	PCBExpress
Lighting Board	\$10	\$10	\$10	Skycraft	Skycraft
Motor Board	\$60	\$60	\$60	4PCB	4PCB
CO <sub>2</sub> /Humidity/Sensor Board	\$10	\$10	\$10	Radioshack	Radioshack
<b>Total</b>	<b>\$140</b>	<b>\$220</b>	<b>\$120</b>		

## Total

	Budget	Retail Cost	Actual Cost	Savings
<b>Total</b>	\$631	\$1108	\$858	\$250
<b>Total/Person</b>	\$210	\$370	\$286	\$84



# Issues

- Keeping focus on the Electrical Engineering aspect of the project and not the Plant Growing processes
- Mechanical Aspects (i.e. fluids, motors, gears)
- Keeping cost down (i.e. Conductivity sensor)
- Power issues with all loads connected
  - Liquid level sensor fluctuations
  - Spontaneous system resetting
- pH probe measurement consistency