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1  PRESENTATION

1.1  Description

The Quanser Rotary Flexible Joint module, pictured in Figure 1.1, consists of a rigid beam mounted on a flexible joint that rotates via a DC motor. The joint deflection is measured using a sensor. This module is designed to mount to a Quanser rotary servo plant (SRV02). The sensor shaft is aligned with the motor shaft. One end of a rigid link is mounted to the sensor shaft. The link rotation is counteracted by two extension springs anchored to the solid frame resulting in an instrumented flexible joint. The spring anchor points are adjustable to three locations to obtain various stiffness constants. Three types of springs are supplied with the system resulting in a total of 9 possible stiffness values. The link is also adjustable in length thus allowing for variations in inertia.

![SRV02 Rotary Flexible Joint Module](image)

Figure 1.1: SRV02 Rotary Flexible Joint Module

This system is similar in nature to the control problems encountered in large geared robot joints where flexibility is exhibited in the gearbox. The Rotary Flexible Joint is an ideal experiment intended to model a flexible joint on a robot or spacecraft. This experiment is also useful in the study of vibration analysis and resonance. The SRV02 Rotary Flexible Joint module is equipped with a 1024 line optical encoder to sense arm's angular position.
# COMPONENTS

The Rotary Flexible Joint components are identified in Section 2.1. Some of those components are then described in Section 2.2.

## 2.1 Component Nomenclature

The components of the Rotary Flexible Joint module are listed in Table 2.1 below and labeled in Figure 2.1.

<table>
<thead>
<tr>
<th>ID #</th>
<th>Component</th>
<th>ID #</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>ROTFLEX base</td>
<td>6</td>
<td>Arm anchor points</td>
</tr>
<tr>
<td>2</td>
<td>Thumbscrews</td>
<td>7</td>
<td>Springs</td>
</tr>
<tr>
<td>3</td>
<td>ROTFLEX arm</td>
<td>8</td>
<td>Adjustable load</td>
</tr>
<tr>
<td>4</td>
<td>Arm sensor (Encoder)</td>
<td>9</td>
<td>Sensor connector</td>
</tr>
<tr>
<td>5</td>
<td>Base anchor points</td>
<td>10</td>
<td>Pivot on sensor shaft</td>
</tr>
</tbody>
</table>

Table 2.1: Listing of ROTFLEX Components

Figure 2.1: ROTFLEX top view
2.2 Component Description

2.2.1 Encoder

The ROTFLEX option comes with an optical encoder used to measure the arm's angular position. The model used is a US Digital Optical Kit Encoder. It offers high resolution (4096 counts in quadrature), and measures the relative angle of the arm. The internal wiring of the encoder and the 5-pin DIN connector on the ROTFLEX module is illustrated in Figure 2.2.

**Caution:** The Encoder sends a digital signal and should be directly connected to a Quanser terminal board using a standard 5-pin DIN cable. **DO NOT connect the encoder signal to the amplifier.**

![Encoder Wiring Diagram](Image)
3 SYSTEM SPECIFICATIONS

Table 3.1, below, lists and characterizes the main parameters associated with the ROTFLEX module. Some of the parameters listed in Table 3.1 are used in the mathematical model.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
<th>Value</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>$L_1$</td>
<td>Main arm length</td>
<td>29.8</td>
<td>cm</td>
</tr>
<tr>
<td>$L_2$</td>
<td>Load arm length</td>
<td>15.6</td>
<td>cm</td>
</tr>
<tr>
<td>$d_{12}$</td>
<td>Distance between joint to middle of load arm</td>
<td>21.0</td>
<td>cm</td>
</tr>
<tr>
<td>$d_{12}$</td>
<td>Arm Anchor Point 1</td>
<td>23.5</td>
<td>cm</td>
</tr>
<tr>
<td>$d_{12}$</td>
<td>Arm Anchor Point 2</td>
<td>26.0</td>
<td>cm</td>
</tr>
<tr>
<td>$m_1$</td>
<td>Main arm mass</td>
<td>0.064</td>
<td>kg</td>
</tr>
<tr>
<td>$m_2$</td>
<td>Load arm mass</td>
<td>0.03</td>
<td>kg</td>
</tr>
<tr>
<td>$K_{enc}$</td>
<td>Encoder resolution (in quadrature mode)</td>
<td>4096</td>
<td>Counts/Rev</td>
</tr>
<tr>
<td>$K_1$</td>
<td>Spring #1 stiffness</td>
<td>187</td>
<td>N/m</td>
</tr>
<tr>
<td>$K_2$</td>
<td>Spring #2 stiffness</td>
<td>313</td>
<td>N/m</td>
</tr>
<tr>
<td>$K_3$</td>
<td>Spring #3 stiffness</td>
<td>565</td>
<td>N/m</td>
</tr>
</tbody>
</table>

Table 3.1: Rotary Flexible Joint specifications.

Figure 3.1 below is a model depicting the Rotary Flexible Joint system. The ROTFLEX module has been designed to allow many configurations. As you can see in Figure 3.1, there are 3 anchor positions on the arm as well as 3 anchor positions on the body. By attaching the springs in different anchor points, it is possible to realize a wide range of spring constants of the joint. There is also an additional load arm provided with the system that allows for variable load inertias. Coupled with the 3 sets of springs (each with a different spring constant), there are 112 distinct system dynamics attainable with this module.
Figure 3.1: Rotary Flexible Joint Module
The Rotary Flexible Joint module requires minimal assembly. The ROTFLEX system contains the following components:

- Quanser ROTFLEX module
- 3 sets of springs with different stiffnesses (in Table 3.1).
- Encoder cable

See Section 4.1 for instructions on how to assemble the Rotary Flexible Joint system. Then, go through the procedure discussed in Section 4.2 to change the springs if desired.

### 4.1 Assembly

The only assembly required is to mount the ROTFLEX onto the SRV02. Make sure the SRV02 is configured in the High-Gear configuration, as discussed in [2]. Perform the following 2 steps to assemble the ROTFLEX system:

1. Simply place the ROTFLEX onto the load shaft (middle shaft) and align its pivot with the SRV02 load shaft.
2. Secure the ROTFLEX in place by tightening the two thumbscrews as seen in Figure 4.1 below.

![Figure 4.1: Attaching ROTFLEX to the SRV02](image)
4.2 Changing the Springs

The following is the procedure to properly insert a new set of springs or change spring anchor locations. In order to maintain proper system dynamics, the springs and anchor positions should be symmetric (i.e. do not use 2 springs of different stiffness values and make sure both body anchor points are the same).

Note: Using the stiffest set of springs might require extra effort to insert into the anchor points.

1. Take both springs (make sure they are of the same pair) and insert the thumbscrew through the ends of both springs. Screw the thumbscrew into the desired point on the anchor arm (ID #6) in Figure 2.1.

2. Turn the arm towards you and screw in one side's thumbscrew into the desired base anchor point (ID #5) in Figure 2.1.

3. Finally, pull the arm toward the other base anchor point (you will feel some resistance from the other spring). Screw the remaining thumbscrew into the desired base anchor point. Make sure this anchor point is the same point the other spring is in.
5 WIRING PROCEDURE

The following is a listing of the hardware components used in this experiment:

- **Power Amplifier**: Quanser VoltPaq-X1, or equivalent.
- **Data Acquisition Board**: Quanser Q2-USB, Q8-USB, QPID, QPIDe, or equivalent supported DAQ.
- **Rotary Servo Plant**: Quanser SRV02, SRV02-T, SRV02-E, SRV02-EHR, or SRV02-ET.
- **Rotary Flexible Joint**: Quanser ROTFLEX Module.

See the references listed at the end of this document for more information on these components. The cables supplied with the ROTFLEX package are described in Section 5.1 and the procedure to connect the above components is given in Section 5.2.
## 5.1 Cable Nomenclature

Table 5.1, below, provides a description of the standard cables used in the wiring of the ROTFLEX system.

<table>
<thead>
<tr>
<th>Cable</th>
<th>Type</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) RCA Cable</td>
<td>2xRCA to 2xRCA</td>
<td>This cable connects an analog output channel of the data acquisition terminal board to the power module for proper power amplification.</td>
</tr>
<tr>
<td>(b) Motor Cable</td>
<td>4-pin-DIN to 6-pin-DIN</td>
<td>This cable connects the output of the power module, after amplification, to the desired DC motor on the servo.</td>
</tr>
<tr>
<td>(c) Encoder Cable</td>
<td>5-pin-stereo-DIN to 5-pin-stereo-DIN</td>
<td>This cable carries the encoder signals between an encoder connector and the data acquisition board (to the encoder counter). Namely, these signals are: +5 VDC power supply, ground, channel A, and channel B</td>
</tr>
<tr>
<td>(d) Analog Cable</td>
<td>6-pin-mini-DIN to 6-pin-mini-DIN</td>
<td>This cable carries analog signals (from joystick, plant sensor, etc.) to the amplifier, where the signals can be either monitored and/or used by a controller. The cable also carries a ±12VDC line from the amplifier in order to power a sensor and/or signal conditioning circuitry.</td>
</tr>
<tr>
<td>(e) 5-pin-DIN to 4xRCA</td>
<td>5-pin-DIN to 4xRCA</td>
<td>This cable carries the analog signals, unchanged, from the amplifier to the Digital-To-Analog input channels on the data acquisition terminal board.</td>
</tr>
</tbody>
</table>

Table 5.1: Cable Nomenclature
5.2 Typical Connections

This section describes the typical connections used to connect the ROTFLEX plant to a data-acquisition board and a power amplifier. The connections are described in detail in the procedure below and summarized in Table 5.2.

Follow these steps to connect the ROTFLEX system:

1. It is assumed that the Quanser DAQ board is already installed as discussed in [3]. If another data-acquisition device is being used, e.g. NI M-Series board, then go to its corresponding documentation and ensure it is properly installed.
2. Make sure everything is powered off before making any of these connections. This includes turning off your PC and the amplifier.
3. Connect one of the connectors on the 2x RCA to 2x RCA cable from the Analog Output Channel #0 on the terminal board to the Amplifier Command Connector on the Quanser amplifier. See cable #1 shown in Figure 5.1.
4. Connect the 4-pin-stereo-DIN to 6-pin-stereo-DIN from To Load connector on the amplifier to the Motor connector on the SRV02. See connection #2 shown in Figure 5.1. The cable transmits the amplified voltage that is applied to the SRV02 motor.
5. To use the encoder to measure the load gear angle connect the 5-pin-stereo-DIN to 5-pin-stereo-DIN cable from the Encoder connector on the SRV02 panel to Encoder Input Channel #0 on the terminal board, as depicted by connection #3 in Figure 5.1. This carries the load shaft angle measurement by the encoder.
   ■ Caution: Any encoder should be directly connected to the Quanser terminal board (or equivalent) using a standard 5-pin DIN cable. DO NOT connect the encoder cable to the amplifier!
6. Connect the connector on the ROTFLEX directly to Encoder Input Channel #1 on the terminal board, as depicted by connection #4 in Figure 5.1. It carries the arm angle measured by the encoder.
7. [Optional] If you are using the SRV02 potentiometer (i.e., instead of the encoder), connect the To ADC socket on the amplifier to Analog Input Channels #0-1 on the terminal board using the 5-pin-DIN to 4xRCA cable, as illustrated in Figure 5.1 by connection #5. The RCA side of the cable is labeled with the channels. Note that the cable with label "1" (yellow connector) goes to Analog Input Channel #0.
8. [Optional] If you are using the SRV02 potentiometer, connect the S1 & S2 connector on the SRV02 to the S1 & S2 socket on the amplifier using the 6-pin-mini-DIN to 6-pin-mini-DIN cable. See connection #6 in Figure 5.1. This carries the voltage signal from the potentiometer.

<table>
<thead>
<tr>
<th>Cable #</th>
<th>From</th>
<th>To</th>
<th>Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Terminal Board: Analog Output #0</td>
<td>Amplifier &quot;Command&quot; Connector</td>
<td>Control signal to the amplifier.</td>
</tr>
<tr>
<td>2</td>
<td>Amplifier &quot;To Load&quot; Connector</td>
<td>SRV02 &quot;Motor&quot; Connector</td>
<td>Power leads to the SRV02 DC motor.</td>
</tr>
<tr>
<td>3</td>
<td>Terminal Board: Encoder Input #0</td>
<td>SRV02 &quot;Encoder&quot; Connector</td>
<td>Servo load shaft angle measurement.</td>
</tr>
<tr>
<td>4</td>
<td>Terminal Board: Encoder Input #1</td>
<td>ROTFLEX &quot;Encoder&quot; Connector</td>
<td>Flexible joint angle measurement.</td>
</tr>
</tbody>
</table>
| 5       | Amplifier "To ADC" connector | Terminal Board:  
  • S1 to Analog Input #0 | Carries the analog signals connected to the S1 & S2 connectors on the amplifier to the data-acquisition board. |
| 6       | Amplifier "S1 & S2" connector | SRV02 "S1 & S2" connector | Potentiometer load shaft angle measurement. |

Table 5.2: ROTFLEX system wiring summary
Figure 5.1: SRV02 and ROTFLEX Module Wiring Diagram
6 TESTING AND TROUBLESHOOTING

This section describes some functional tests to determine if your ROTFLEX is operating normally. It is assumed that the system is connected as described in the Section 5.2, above. To carry out these tests, it is preferable if the user can use a software such as QUARC® or LabVIEW® to read sensor measurements and feed voltages to the motor. See Reference [1] to learn how to interface the SRV02 with QUARC. Alternatively, these tests can be performed with a signal generator and an oscilloscope.

6.1 SRV02 Motor and Sensors

Please refer to [2] for information on testing and troubleshooting the SRV02 separately.

6.2 Testing the ROTFLEX Arm Angle Sensor

Follow this procedure to test the ROTFLEX encoder:

1. Measure Encoder Input Channel #1 using, for instance, the QUARC software.

2. Rotate the ROTFLEX arm, component #3 in Figure 2.1, slightly back-and-forth and verify that you are obtaining a reading.

3. If it is measuring, make sure it is reading the correct angle. For example, rotate the arm 30 degrees and ensure you are reading 30 degrees, which is about 341 counts in quadrature mode, in the software.

   Note: Some data acquisition systems do not measure in quadrature and, in this case, one-quarter of the expected counts are received, i.e. 1024 counts. In addition, some data acquisition systems measure in quadrature but increment the count by 0.25 (as opposed to having an integer number of counts). Make sure the details of the data-acquisition system being used is known. The counters on the Quanser DAQ boards measure in quadrature and therefore a total of four times the number of encoder lines per rotation, e.g. a 1024-line encoder results in 4096 integer counts for every full rotation.

6.3 Troubleshooting

Follow the steps below if the encoder on the ROTFLEX model is not measuring properly: If the encoder is not measuring properly, go through this procedure:

- Check that the data-acquisition board is functional, e.g. ensure it is properly connected, that the fuse is not burnt.

- Check that both the A and B channels from the encoder are properly generated and fed to the data-acquisition device. Using an oscilloscope, there should be two square waves, signals A and B, with a phase shift of 90 degrees. If this is not observed then the encoder may be damaged and need to be replaced. Please see Section 7 for information on contacting Quanser for technical support.
7 TECHNICAL SUPPORT

To obtain support from Quanser, go to http://www.quanser.com/ and click on the Tech Support link. Fill in the form with all the requested software and hardware information as well as a description of the problem encountered. Also, make sure your e-mail address and telephone number are included. Submit the form and a technical support representative will contact you.
REFERENCES

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